

Work Order ID 73145

Friday, August 26, 2011 6:58:14 AM



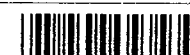
Page 1

Item ID: D206-781-151KGY

Accept



Setup Start



Revision ID:

Stop



Item Name: Vertical Tunnel-Grey

Start Date: 8/26/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 9/9/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: CL

Date: 11/08/12 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D206-781-151KGY (CHG 001)

S. Morillo

Handwritten: BG 11-9-13 (2)

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

Handwritten: 11-09-08

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

S. Morillo

Handwritten: (x2)

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Page 2

Item ID: D206-781-151KGY

Accept

Setup Start

Revision ID:

Stop

Item Name: Vertical Tunnel-Grey

Start Date: 8/26/2011 Start Qty: 2.00

Cust Item ID:

Required Date: 9/9/2011 Req'd Qty: 2.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-781-151KGY
Location: 49
PPP rev Rev B

11/9/11

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/9/11

ME
11-09-11

Picklist Print

Friday, August 26, 2011 6:58:10 AM

Page 1

Work Order ID: 73145

Parent Item: D206-781-151KGY

Parent Item Name: Vertical Tunnel-Grey

Start Date: 8/26/2011

Required Date: 9/9/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

ALS4632-130

Purchased

No

110

Each

1.0000

8

16

insert

Location

Loc Qty

Loc Code

ST282

1

110452

1

110

Each

180.0000

4

8

ALS4-632-80

Purchased

No

Insert

Location

Loc Qty

Loc Code

ST282

180

112495

180

110

f

22.3020

1.33

2.66

D3800-1-100

Manufactured

No

Hook and Loop Strip (1" Soft)

Location

Loc Qty

Loc Code

ST084

22.302

68910

9.801

72233

12.501

(D3800-1-100-800) cut (2) at 80.00" per kit

measured 11/09/08
measured 8/16/13

1x
B73645

118908 15X L

110452 16

SP 1-09-08 L

8x

12/4/15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 2

Work Order ID: 73145

Parent Item: D206-781-151KGY

Parent Item Name: Vertical Tunnel-Grey

Start Date: 8/26/2011

Required Date: 9/9/2011

Start Qty: 2.00

Required Qty: 2.00

D3800-3-100

Manufactured No

110 f

103.3020

1.33

2.66



Hook and Loop Strip (1" Hard)



11-09-08

See M/W measure 11/09/08

Location

Loc Qty

Loc Code

ST

10.001

72771

10.001

2.66

ST084

93.301

68915

18.301

73007

75

(D3800-3-100-800) cut (2) at 80.00" per kit

D3822-1KGY

Manufactured No

110

Each

0.0000

1

2



Vertical Tunnel, LH-Grey

~~B73140~~



2x 73140

D3822-2KGY

Manufactured No

110

Each

0.0000

1

2



Vertical Tunnel, RH-Grey

~~B73141~~



2x 73141

D3822-3KGY

Manufactured No

110

Each

1.0000

1

2



Vertical Tunnel, Aft Center-Grey

~~B73142~~ X B 67026



2x 73142

Location

Loc Qty

Loc Code

ST

1

67026

1

D3822-5KGY

Manufactured No

110

Each

2.0000

1

2



Vertical Tunnel, Top-Grey



11-09-08

Location

Loc Qty

Loc Code

ST158

2

51984

2

2x

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Picklist Print

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Work Order ID: 73145

Parent Item: D206-781-151KGY

Parent Item Name: Vertical Tunnel-Grey

Start Date: 8/26/2011

Required Date: 9/9/2011

Start Qty: 2.00

Required Qty: 2.00

D3822-7KGY

Manufactured No

110

Each

2.0000

1

2



Vertical Tunnel, Lower-Grey



SP 11-09-08

Location

Loc Qty

Loc Code

ST150

2

51985

1

67027

1

IX
IX

NAS388-6-12P

Purchased

No

110

Each

76.0000

14

28



Screw



SP 11-09-08

Location

Loc Qty

Loc Code

ST278

76

116523

76

28x

NAS388-6-8P

Purchased

No

110

Each

81.0000

4

8



Screw



SP 11-09-08

Location

Loc Qty

Loc Code

ST278

81

116416

81

8x

NAS391B6P

Purchased

No

110

Each

74.0000

18

36



Washer



SP 11-09-08

Location

Loc Qty

Loc Code

ST278

74

116416

74

36x

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Shop Packet Print

Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

5.2 D206-781-141/-143/-151/-161/-171/-173/-191/-193 KITS

Qty -141	Qty -143	Qty -151	Qty -161	Qty -171	Qty -173	Qty -191	Qty -193	Part Number	Description
X								D206-781-141	CREW CABIN OVERHEAD W/O ROTOR BRAKE KIT
	X							D206-781-143	CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT
		X						D206-781-151	VERTICAL TUNNEL KIT
			X					D206-781-161	REAR OVERHEAD KIT
				X				D206-781-171	HAT BIN KIT
					X			D206-781-173	HAT BIN KIT, LITTER KIT COMPATIBLE
						X		D206-781-191	CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT
							X	D206-781-193	ROTOR BRAKE PANEL KIT
1								D3821-1	PANEL - W/O ROTOR BRAKE
	1							D3821-3	PANEL - W/ ROTOR BRAKE
4	4							NAS388-6-8P	SCREW
4	4							NAS391B6P	WASHER
		1						D3822-1	VERTICAL TUNNEL, LH
		1						D3822-2	VERTICAL TUNNEL, RH
		1						D3822-3	VERTICAL TUNNEL, AFT CENTER
		1						D3822-5	VERTICAL TUNNEL, TOP
		1						D3822-7	VERTICAL TUNNEL, LOWER
		2						D3800-1-100-800	LOOP STRIP
		2						D3800-3-100-800	HOOK STRIP
		4						NAS388-6-8P	SCREW
		14						NAS388-6-12P	SCREW
		18						NAS391B6P	WASHER
		4						ALS4-632-80	INSERT
		8						ALS4-632-130	INSERT
			1					D3823-1	REAR OVERHEAD, LH
			1					D3823-2	REAR OVERHEAD, RH
			1					D3823-3	REAR OVERHEAD, CENTER
			10					AN525-10R24	SCREW
			10					NAS43DD3-68	SPACER
				1				D3824-1	HAT BIN
					1			D3824-3	HAT BIN
				6	6			D3851-1	DOUBLER
				4	4			AN525-10R10	SCREW
						1		D4077-1	OVERHEAD PANEL, LH
						1		D4077-2	OVERHEAD PANEL, RH
							1	D4118-1	ROTOR BRAKE PANEL
						1		D4119-1	PANEL
						6		NAS388-6-8P	SCREW
							4	NAS388-6-12P	SCREW
						6	4	NAS391B6P	WASHER
							4	MS21059L06	NUTPLATE
							8	MS20426AD3-3	RIVET

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Revision: A

Date: 10.10.28